

Work Order ID 92320

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92320

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Item ID: D412-726-142

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearplate RH

Start Date: 10/26/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/29/12 Req'd Qty: 1.00 ***1***

Customer: CU-DAR001

Reference: RMA RA111408 - RETURN-SCRAP

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00

100

QC

Quality Control

Memo

INSPECT RA111408
1 X D412-726-142 B81586

0.00

DAS 16 12/09/12

110

0.00

110

Small Fab

Small Fab

Memo

SCRAP/DESTROY

0.00

1 0 Jm 12-12-12

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Quality Control

Memo

0.00

12/12/2012

12-20-12

Picklist Print

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Work Order ID: 92320

Parent Item: D412-726-142

Parent Item Name: Wearplate RH

Start Date: 10/26/12

Required Date: 10/29/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A05.05.12New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-726-142 Wearplate RH		Manufactured	No				Each	4.0000		1	81586		h

Location	Loc Qty	Loc Code
FG	1	
87475	1	
FG062	3	
81586	1	
85241	1	
88421	1	

RA 111408 D412-726- **141/142**

Received @ Dart????, 2012
Inspected @ Dart September 28th, 2012

Customer: EAGLE COPTERS MAINTENANCE
Customer Contact: BRAD JONES
Shipped from: CALGRAY AB CANADA

Instructions for RA 111408 D412-726-141/-142

- D412-726-141 B81587 All parts are scrap.
- Parts have been installed and painted and Dragged across a floor, tarmac
- Parts do fit very poorly
- D412-726-142 B81586 all parts are scrap.
- Parts have been installed and painted and Dragged across a floor, tarmac
- Parts do fit very poorly

QC & Production request QTY x 4 used Bell 212 skid tubes from Eagle Copters for Welding tooling and inspection trial fitting. Tubes must have the bell saddles attached.

Time Estimate = 1 HOUR ONLY (QC)

Departments Required: Quality Control

Pictures Attached = NO

QTY INSPECTED = QTY x 1 D412-726-141
QTY x 1 D412-726-142

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**